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008529

D205-633-017
Job Sheet 191160



Part No: D205-633-017

Job Qty: 4 pcs

Part Name: Heli-Access-Step™ - Low Gear, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/22/19

Job Tracking No:

Due Date: 3/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description: order 13841

Note: DWG REV C SHEET 17 IPP Rev:A 04.05.10 New Issue KJ/JLM IPP REV:B 11.01.12 AS PER DSI 9540
REV.A DD VERF:EC IPP REV;C 11.11.17 REMOVE DSI9540 dd VERF:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	4 pcs		3/18/19	0.00	0.00	Packaging 1 - 1	MAR 12 2019	DAS 69 9-89
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S161428



Part: D205-633-017

Job No: 191160

Serial No/Batch: S161428

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5 of 5 FAA STC SR005921

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120 QC 4	4 pcs	3/18/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	DAS 46
					QC 4 - 46	9-89
125 DC - 1 - B4B	4 pcs	3/18/19	0.00 0.00		DC - 1 - B4B	MAR 12 2019
					DC - 2 - B4B	DAS 69
130 Packaging 3-1 - Stock - B4B	4 pcs	3/18/19	0.00 0.00		Packaging 3 - 1 - B4B	MAR 12 2019
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	MAR 13 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140 QC 21 - FG	4 pcs	3/18/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	MAR 13 2019
					QC 21 - SA - 53	DAS 70

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

125 - (Document Control) Photocopy bluefile and create labels per PPP D205-633-017 CHG001

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-633-017 Location : FG082

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5114891
AN4-5A	Bolt	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5155698
AN4-6A	Bolt	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5113806
AN4-7A	Bolt	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5107346
AN5-14A	Bolt	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5056344
AN5-6A	Bolt	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5032512
D2021-101	Eyebolt	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5080308
D2022-101	Spacer	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5151692
D2022-103	Spacer	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126068
D2562-007	Strut 19.22"	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124539
D2563	Step Weldment Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5156704
D2565-401	Strut 18.29"	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	508321X1 5128209X3
D2565-403	Strut 15.64"	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5141911
D2565-405	Strut 19.45"	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5142124
D2565-407	Strut 10.79"	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5141969
D2565-409	Strut 9.34"	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5142129
D2565-411	Strut 13.81"	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5142836
MS21042L4	Nut	32 Ea (8 ea)	110-Packaging 1 - Pick Kit	5149814
MS21042L5	Nut	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149145
NAS1149D0463J	Washer	60 Ea (15 ea)	110-Packaging 1 - Pick Kit	5150216
NAS1149D0563J	Washer	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	5123450X9 5156676X7

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-14A	4	430	0
	AN4-5A	8	169	0
	AN4-6A	8	653	0
	AN4-7A	8	134	0
	AN5-14A	4	16	0
	AN5-6A	4	75	0
	D2021-101	4	19	0
	D2022-101	8	23	0
	D2022-103	8	31	0
	D2562-007	4	4	0
	D2563	4	0	0
	D2565-401	4	5	0
	D2565-403	4	5	0
	D2565-405	4	5	0
	D2565-407	4	4	0
	D2565-409	4	4	0
	D2565-411	4	5	0
	MS21042L4	32	2,359	0
	MS21042L5	8	765	0
	NAS1149D0463J	60	3,253	0
	NAS1149D0563J	16	1,316	0

Part Specifications

Specifications could not be found.

Plex 2/22/19 9:56 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					